



PCASACOM S9500

ACRYLONITRILE/ACRYLATE/STYRENE-POLYCARBONATE

PCASACOM S9500 is an ASA blend.

Typical Property	Typical Value	Unit	Test Method based on
Melt Flow (220C /10kg)	15	g/10 min	ISO1133(B)
Flexural Modulus	2250	MPa	ISO 527
Tensile Strength at Yield	50	MPa	ISO 527
Izod Notched Impact	15	KJM2	ISO 180/1A
Charpy Notched Impact (RT)	17	KJM2	ISO 179/1eA
Vicat Softening point (50°/50N)	104	°C	ISO 306
Density	1080	Kg/m ³	ISO 1183
Flammability (1.5 mm)	HB		UL-94

All data given are typical product data and do not represent minimum values.

The actual value may vary depending on colour and additives.

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